# INDIAN BUREAU OF MINES MINERALS DEVELOPMENT AND REGULATION DIVISION

#### MCDR INSPECTION REPORT

### Ranchi regional office

Mine file No : JHK/GML/BX/249/RRO Mine code : 07JHK12010

(i) Name of the Inspecting : B001 ) SAGAR BODRA

Officer and ID No.

(ii) Designation : Assistant Mining Geologis

(iii) Accompaning mine : S/SHRI VICTOR BASU, GM (GEOLOGY) & AKHILESH KUMAR SIN

Official with Designation

(iv) Date of Inspection : 16/08/2018
(v) Prev.inspection date : 05/10/2016

PART-I : GENERAL INFORMATION

(a) Mine Name : SERANDAG (140.66 HCT.)

(b) Registration NO. : IBM/935/2011

(c) Category : A Other than Fully Mech.

(d) Type of Working : Opencast

(e) Postal address

State : JHARKHAND
District : LOHARDAGA
Village : SERANDAG
Taluka : LOHARDAGA
Post office : GHAGHRA

Pin Code :

FAX No. : 06526-224112/224015/223113 E-mail : bijesh.jha@adityabirla.com

Phone : 06526-224118

(f) Police Station : GHAGHRA
(g) First opening date : 25/04/1996

(h) Weekly day of rest : SUN

2. Address for : MINES DIVISION, HINDALCO INDUSTRIES LTD.,

correspondance HINDALCO COMPLEX, COURT ROAD,

AT/P.O- LOHARDAGA-835302, JHARKHAND

3. (a) Lease Number : BHR0250 (b) Lease area : 140.07

(c) Period of lease : 30

(d) Date of Expiry : 03/10/2008

4. Mineral worked : BAUXITE Main

5. Name and Address of the

Lessee : M/S HINDALCO INDUSRIES LTD.

COURT ROAD, LOHARDAGA,

LOHARDAGA JHARKHAND

Phone:06526 - 224012 & 224118

FAX :06526-224112, 224016 & 0651- 2330782

Owner : A.K. AGARWALA

HINDALCO INDUSTRIES LIMITED AT-RENUKOOT, P.O.-RENUKOOT DIST. SNOEBHADRA, U.P SONBHADRA UTTAR PRADESH Phone: 05446-252084, 2

Agent : B.K.JHA

M/s HINDALCO INDUSTRIES Ltd. COURT ROAD PO& DIST -LOHARDAGA (JHK) LOHARDAGA

JHARKHAND

Phone: Mob- 941708929, 06526-224112/224015

FAX : 06526-224118

FAX : 05446-252107

Mining Engineer

Name : SRI AMAR BHARTI, Full Time

Qualification : B.E(MIN)
Appointment/ : 04/05/2016

Termination date

Geologist

Name : SRI RAMESH KUMAR, Full Time

Qualification : M.SC(GEOLOGY)
Appointment/ : 03/01/2014

Termination date

Renewal under rule 24 MCR1960 07/06/2012 MP modif under MCR 1960 31/05/2016

PART - II : OBSERVATION/COMMENTS OF INSPECTING OFFICERS

# Exploration :

Sl.No.	Item	Proposals	Actual work	Remarks
1a	Backlog of previous year	No exploration was proposed in modification of approved mining plan for the period from 2015-16 to 2019-20.	There is no backlog of previous year as the lease area has already been explored at a grid interval of 50m x 50m amd 25m x 25m.	Nil
1b	Exploration over lease area for geological axis 1 or 2	No such proposal in modification of approved mining plan for the period from 2015-16 to 2019-20.	The entire leasehold area has already been explored by core drilling at a grid interval of 50m x 50m and 25m x 25m.	Nil
1c	Exploration Agencies and Expenditure in lakh rupees during the year	No such proposal was there in modification of approved mining plan for the period from 2015-16 to 2019-20.	Not applicable.	Nil
1d	Balance area to be explored to bring Geological axis in 1 or 2	No such proposal was there in modification of approved mining plan for the period from 2015-16 to 2019-20.	No balance area to be explored. The entire leasehold area has already been explored by core drilling at a grid interval of 50m x 50m and 25m x 25m.	Nil

1e	Balance reserve as on 01/04/20	As per modification in approved mining plan for the plan period from 2015-16 to 2019-20, the reserve as on 01/04/2015 is: Proved (111) - 797305 MT and remaining resources (211) - 1610856 MT. Average grade of bauxite is Al203-41.6%, Si02- 3.9%.	The production as reported during the period from 2015-16 to 2017-18 was 81010 MT. The balance reserve available as on 01/04/2018 is: (797305 MT- 81010 MT) = 716295 MT and remaining resources (211) - 1610856 MT.	Nil
1f	General remarks of inspecting officers on geology, exploration etc	Not applicable.	The plateau surface is coverred by lateritic profile of variable thickness. The bauxite of this plateau are largely ferruginous variety. The mineral occurs as local lenses close to the scarp faces. The entire leasehold area has already been explored by core drilling at a grid interval of 50m x 50m and 25m x 25m and reserves has been established accordingly.	Nil

# Development :

Sl.No.	Item	Propasals	Actual work	Remarks
2a	Location of development w.r.t.lease area	Quarry no. I1-	Both quarries were developed as proposed un the approved document.	Nil

2b	Separate benches in topsoil, overburden and minerals (Rule 15)	Proposal for formation of three benches in soil & morrum, laterite and bauxite have been made in the approved document.	Separate benches in soil & morrum, laterite and bauxite have been made.	Nil
2c	Stripping ratio or ore to OB ratio	_	During the year 2017-18, the reported production and OB removal was 43825 MT & 106618 MT. On calculation, Ore to OB ratio comes around 1:1.41	Nil
2d	Quantity of topsoil generation in m3	It was a proposed to generate 36115 cum. of topsoil & murrum during the year 2017-18.	The mine was reopened in the month of October, 2017. However, no generation of topsoil was reported during the plan period 2017-18.	Nil
2e	Quantity of overburden generation in m3	It was a proposed to generate 117211 cum. of waste during the year 2017-18.	About 106618 MT OB was removed during the plan period 2017-18.	Nil
2f	General remarks of inspecting officers on development of pit w.r.t. type of deposit etc	Not applicable.	Quarry no. 1 & 2 of Block II were proposed to be developed in eastern part of the lease area during the year 2017-18. The development work was being carried out as proposal.	Nil

# Exploitation:

Sl.No.	Item	Propasals	Actual work	Remarks
3a	Number of pit proposed for production	2 of Block II	Both quarries were developed and reported production about 43825 MT.	Nil

3b	Quantity of ROM mineral production proposed	71191 MT of ROM was proposed to be produced during the year 2017-18.	Reported ROM production was 43825 Mt during the year 2017-18.	Nil
3с	Recovery of sailable/usable mineral from ROM production	60% recovery of ore was proposed in the approved document.	Reported recovery was about 60%.	Nil
3d	Quantity of mineral reject generation		No mineral reject generation has been reported from the mine during the year 2017-18.	Nil
3e	Grade of mineral rejects generation and threshold value declared.	None	Not applicable as there is no mineral reject generation from the mine. The threshold value of bauxite is Al203- 30% with SiO2-<5%.	Nil
3f	Quantity of sub grade mineral generation.	There is no proposal of sub grade mineral generation in the approved document.	No subgrade mineral generation has been reported from the mine during the year 2017-18.	Nil
3g	Grade of sub grade mineral generation	None	Not applicable as there is no generation of subgrade mineral from the mine.	Nil
3h	Manual / Mechanised method adopted for segregating from ROM	Manual method of sorting and sizing of bauxite from the blasted material (ROM) has been proposed in the approved document.	The bauxite after blasting is sorted and sized manually from ROM.	Nil
3i	Any analysis or beneficiation study proposed and carried out for sub grade mineral and rejects.	NA	Not applicab.e.	Nil

3j	Provision of drilling and blasting in mineral benches	blasting by using special gelatine explosives,det onators &	Usually 88-100 mm diameter holes are drilled by wagon drill to a depth of 5.5 mt. keeping spacing and burden 2.5m x 3m respectively. The holes are charged with slurry explosives. Short firing is done by using ordinary detonator & safety fuse.	Nil
3k	Provision of mining machineries in mineral benches	The method of mining proposed to be carry out by OTFM method by deep hole drilling, blasting and shovel-dumper combination and manually loading of ore. Mining machineries like excavators, dumpers, dozers, compressors and wagon drills are proposed to be deployed in the mine.		Nil
31	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM	benches 6m and	The height of overburden and in ore zone benches are maintained as proposed and suitable for the method of mining proposed in the modification of approved mining plan.	Nil
3m	Total area covered under excavation/pits	An extent of 7.86 ha was proposed to be covered under excavation / pits during the year 2017-18.	As reported an extent of 5.47 ha area has been degraded by the quarry / pits during 2017-18.	Nil

During the year 2017-18, Ore to OB ratio Proposed Ore Nil for the pit/mine to OB ratio the reported production during the year. during the and OB removal was 43825 year 2017-18 MT & 106618 MT. On was 1:1.25. calculation, Ore to OB ratio comes around 1:1.41 Total area put 30 As per As per annual return Nil in use under modification submitted for the year different heads 2017-18, area put in use in approved at the end of mining plan under different heads for the period are as follws: area year from 2015-16 already exploited & to 2019-20, abandoned by opencast land use workings: 12.52 ha, patern after current opencast 2017-18 is as workings: 5.47 ha, under: reclamined/ Quarries-18.44 rehabilitated: 7.05 ha, ha, Road-2.25 Waste disposal: 0.140 ha ha, Soil dump- and occupied by 0.14 ha, O.B plant, buildings, road dump-00 ha and etc.,: 2.25 ha. Work green beltdone under progressive 1.20 ha. Total mine closure plan during the year-0.70 ha. area in use 22.03 ha Production of Nil 3р As per modific Production achieved ROM mineral during the last five ation in years are: 2011-12: during the last 89090 tonnes, 2012-13: five year period approved as applicable mining plan 99772 tonnes, 2013-14: for the plan 99795 tonnes, 2014-15: period 2015-16 31650 tonnes and 2015to 2019-20, 16- Nil. production proposed during the last five years are ; 2015-16: 72225 tonnes, 2016-17: 100126 tonnes, 2017-18: 103939 tonnes, 2018-19: 101027 tonnes and 2019-20- 99671 tonnes.

3q General remarks Not of inspecting appl officers on method of mining etc.

applicable.

The mine was reopened in the month October, 2017. This is a captive (O.T.F.M A category) mine. The mining operation is being done as per proposal made in the approved document. Nil

Solid Waste Management - Dumping:

Sl.No.	Item	Propasals	Actual work	Remarks
4a	Separate dumping of topsoil, OB and mineral rejects (Rule 32,33)	proposal for separate dumping of top soil, OB and mineral		Nil
4b	Location of topsoil, OB and mineral reject dumps	soil, OB and mineral	The mine was reopened in the month of october, 2017. No separate dumping of topsoil, OB & mineral reject are done at the mine site.  Whatever OB and waste material generated from the mine is utilised for concurrent backfilling in the mined out areas and top soil is spread over backfilled areas for reclamation.	Nil

4c	Number of dumps within lease area and outside of lease area	dumping of top soil, OB and mineral	The OB and waste material generated from the mine is utilised for concurrent backfilling in the mined out areas and top soil is spread over backfilled areas for reclamation.	Nil
4d	Location of dumps w.r.t. ultimate pit limit (Rule 16)	As per approved document, there is no proposal for dumping waste materials during the plan period 2017-18.	The OB and waste material generated from the mine is utilised for concurrent backfilling in the mined out areas.	Nil
4e	Number of active and alive dumps.		No active & alive dump.	Nil
4f	Number of dead dumps.	As per approved document, there is no proposal for waste materials during the plan period 2017-18.	None.	Nil
4g	Number of dumps established.	Not applicable.	None.	Nil
4h	Whether Retaining wall or garland drain all along dumps are there.	As per approved document, no proposal for making retaining wall or garland drain during the plan period 2017-18.	Not applicable.	Nil
4i	Length of Retaining wall or garland drain all along dumps	Not applicable.	Not applicable.	Nil

4j	Number of settling ponds	Not applicable.	None.	Nil
4k	Specific comments of inspecting officer on waste dump management	Not applicable.	The mine was reopened in the month of october, 2017. Whatever, OB and waste material generated from the mine is utilised for concurrent backfilling in the mined out areas and top soil is spread over it for reclamation of the backfilled quarries	Nil

## Solid Waste Management - Backfilling:

Sl.No.	Item	Propasals	Actual work	Remarks
5a	Status of part or full extraction of mineral from mined out area before starting backfilling.	approved	The mine was re-opened in the month of october, 2017. The entire OB and waste material generated from the mine is utilised for concurrent backfilling of the mined out areas and top soil is spread over it for reclamation of the backfilled quarriles.	Nil
5b	Area under backfilling of mined out area	There was a proposal of 2.09 ha area to be backfilled during the plan period 2017-18 as per approved document.	An extent of 5.47 ha area has already been backfilled as indicated in the annual return submitted for the year 2017-18.	Nil
5c	Concurrent use of topsoil for restoration or rehabilitation of mineral out area (Rule 32)	of topsoil for	The mine was re-opened in the month of october, 2017. The entire OB and waste material generated from the mine is utilised for concurrent backfilling of the mined out areas and top soil is spread over it for reclamation / rehabilitation of the backfilled areas.	Nil

5d	Total area fully reclaimed and rehabilitated	As per approved document, there is proposal of 2.09 ha area to be backfilled during the year 2017-18 by the waste materials generated from the mine.	An extent of 5.47 ha area has been backfilled /reclaimed as indicated in the annual return submitted for the year 2017-18,	Nil
5e	General remarks of inspecting officers on backfilling and reclamation etc.	Concurrent backfilling was proposed in the approved document.	The entire OB and waste material generated from the mine is utilised for concurrent backfilling of the mined out areas and top soil is spread over it for reclamation / rehabilitation of the backfilled quarry. An extent of 5.47 ha area has already been backfilled as per annual return submitted for the year 2017-18.	Nil

### Progressive Mine Clousre Plan:

Sl.No.	Item	Propasals	Actual work	Remarks
6a	Whether Annual report on PMCP submitted on time and correctly. Rule 23 E(2).	No such proposal was there in the approved document, dated 31.05.2016, valid for the plan period 2015-16 to 2019-20	The Annual Report on PMCP is being submitted on stipulated time.	Nil
6b	Area available for rehabilitation (ha) .	Proposal was there to rehabilate 1.61 ha by planation and backfilling proposal was available for 2.09 Ha area during the plan period 2017-18.	Upto 2017-18, about 5.47 Ha area was backfilled as indicated in the submitted annual return. As per proposal no area was rehabilitatted.	Nil

6c afforestation done (ha).

As per proposal,5000 nos. of plants were proposed to be planted within 7.5m barrier covering an area of about 2.00 Ha and 17400 nos. of plants were proposed to be planted over backfilled covering 6.96 ha during the plan period 2015-16 to 2019-20.

As per 1000 nos. of plants have proposal,5000 been planted duringthe nos. of plants plan period 2017-18 with were proposed a survival rate about to be planted 70%. The plantation area within 7.5m barrier coverred within 7.5m barrier and backfilled area has not been given in the submitted annual return.

6d No. o

No. of saplings planted during the year

As per proposal,5000 nos. of plants were proposed to be planted within 7.5m barrier covering an area of about 2.00 Ha and 17400 nos. of plants were proposed to be planted over backfilled covering 6.96 ha during the plan period 2015-16 to 2019-20.

As per 1000 nos. of plants have proposal,5000 been planted duringthe nos. of plants plan period 2017-18 with were proposed to be planted 70%. The plantation area within 7.5m coverred within 7.5m barrier barrier and backfilled covering an area of about 2.00 Ha and return.

Nil

6e	Cumulative no .of plants	As per proposal,5000 nos. of plants were proposed to be planted within 7.5m barrier covering an area of about 2.00 Ha and 17400 nos. of plants were proposed to be planted over backfilled area covering 6.96 ha during the plan period 2015-16 to 2019-20.	No cumulative data on plantation is available. However, 1000 nos. of plants have been planted duringthe plan period 2017-18 with a survival rate about 70%.	Nil
6f	Any other method of rehabilitation	No further proposal available in approved document.	Not applicable.	Nil
6g	Cost incurred on watch and care during the year	No proposal available in the modification in approved M.P.	No information available.	Nil
6h	Compliance on reclamation and rehabilitation by backfilling (i) Voids available for backfilling ( Lx B x D	backfilled and voids area to be backfilled	Backfilling figure is available in terms of area only and not in dimension. About 7.05 Ha area was backfilled during the year 2017-18.	Nil

6i	Compliance on reclamation and rehabilitation by backfilling (ii) Voids filled by waste / tailings	There is proposal for 14.74 Ha of backfilling in the modification in approved Mining Plan valid for the plan period 2015-16 to 2019-20 by using about 1063748 MT of OB/Waste material. During the year 2017-18, 2.09 ha area was proposed to be backfilled.	About 705 ha area has been backfilled during the plan period 2017-18.	Nil
6j	Compliance on reclamation and rehabilitation by backfilling (iii)Afforestati on on backfilled area		10000 nos. of trees were planted with a survival rate of 70% during the year 2017-18. No information about plantation over backfilled area is available	Nil
6k	Compliance on reclamation and rehabilitation by backfilling (iv) Rehabilitation by making water reservoir	There was no such proposal in the modification in approved Mining Plan valid for the plan period 2015-16 to 2019-20	No water reservoir was constructed.	Nil
61	Compliance on reclamation and rehabilitation by backfilling (v)any other specific means.	There was no proposal in the approved Mining Plan.	Not applicable.	Nil
6m	Compliance of rehabilitation of waste land within lease (i)afforestation	N.A	There is no waste land within lease area.	NIl

бn	Compliance of rehabilitation of waste land within lease (ii)Area rehabilitation (ha)	There was no such proposal as no waste land exists in the lease area.	Not applicable.	Nil
60	Compliance of rehabilitation of waste land within lease (iii)Method of rehabilitation	No proposal available	Not applicable.	Nil
6p	Compliance of environmental monitoring (core zone and buffer zone)	No specific proposal was available.	No information available.	Nil
6q	General remarks of inspecting officers on PMCP compliance and progressive closure operations etc.	Proposal for plantation over the reclaimed area has been envisaged in the PMCP chapter.	More plantation has been done over the backfilled area against the proposal given in the PMCP chapters.	Nil

### Mineral Conservation:

Sl.No.	Item	Propasals	Actual work	Remarks
7a	ROM Mineral dispatch or grade-wise sorting within lease area	No specific proposal in the approved mining plan.	The ROM is sorted and sized manually followed by mechanical screening before despatch, which is a regular practice in the mine.	Nil
7b	Method of grade-wise mineral sorting i.e. manual or mechanical.		The same practice is done as per the proposal given in the modification in mining plan.	Nil

7c	Different grade of mineral sorted out at mines.	Manual method of sorting and sizing has been proposed in the approved document.	sized materials are supplied to Alumina	Nil
7d	Any beneficiation process at mines .	and sizing	The same practice is done as envisaged in the approved document	Nil
7e	General remarks of inspecting officer on Mineral conservation and beneficiation issues	& sizing followed by mechanical	The same practice is done as envisaged in the approved document.	Nil

### Environment:

Sl.No.	Item	Propasals	Actual work	Remarks
8a	Separate removal and utilization of topsoil (Rule 32)	proposed to be	<del></del>	Nil
d8	Concurrent use or storage of topsoil	Concurrent use of topsoil proposed in the approved document.	The topsoil so generated is spread over the backfilled area to support the plant growth.	Nil
8c	Separate dumps for overburden, waste rock, rejects and fines (Rule 33)	No proposal for dumping OB, waste, rejects and fines in the approved document.	The waste so generated is backfilled concurrently in the mined out area.	Nil

Remarks

8d	Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use	Backfilling is proposed by the waste generated due to the mine excavation as per the approved document.	The waste so generated is backfilled in the worked out areas as reclamation measures.	Nil	
8e	Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps etc)	rehabilitation	Concurrent reclamation is in practice in the mine followed by plantation over the reclamed area as reported during the field visit of the area.	Nil	
8f	Baseline information on existence of plantation and additional plantation done (Rule 41)	No specific proposal.	There are 1000 saplings are planted during the year 2017-18 against the proposal of 1000 saplings within 7.5m barrier and 4025 saplings over backfilled area for the 2017-18. There is a deviation in planting saplings. No report on existence of planation.	Nil	
8g	Survival rate	No specific proposal.	The reported survival rate is 70%.	Nil	
8h	Water sprinkling on roads to control airborne dust	No such proposal.	Water sprinkling on the mine road is done in a periodical interval as reported during the field visit of the area.	Nil	
8i	General remarks of inspecting officer on aesthetic beauty in and around mines area	Suitable plantation proposal has been incorporated in the approved document.	The plantation of diffrent species is done over the worked out recliamed as a regular practice.	Nil	
Comp	Compliance of Rule 45:				

Propasals Actual work

Sl.No. Item

9a	Status of submission of Monthly and Annual returns	Upto date monthly and annual returns has been submitted by the party to this office.	The returns are by and large satisfactory.	Nil
9b	Scrutiny of Annual return for information on Mining Engineer, Geologist and Manager	The information on employment of mining engineer, geologist and mine manager has been furnished in specified places of the annual return submitted for the year 2017-18.	The mining engineer, geologist and mine manager were present during the field visit of the area.submitted for the year 2017-18.	Nil
9c	Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc.	different counts has been furnished	The land degraded status furnished in the annual return is by and large satisfactory.	Nil

9d	Scrutiny of Annual return on afforestation		The same was verified in the field and found in order.	Nil
9e	Scrutiny of Annual return on mineral reject generation (Grade and quantity)		There is no generation of mineral rejects from the mine as reported during the field visit of the area.	Nil
9f	Scrutiny of Annual return on ROM stock and/or graded ore		The production reported in the annual return is found correct.	Nil
9g	Scrutiny of Annual return on sale value, Ex. Mine price and production cost	The reported cost of production is indicated to for Rs.991.00 Since the mine is captive one, the exmine price is the same and the cost of production is considered as ex-mine price at the instant.	The cost of production furnished in the annual return is found to be correct.	Nil
9h	Scrutiny of Annual return on fixed assets	The value of fixed asset is indicated to be for Rs. 0 in the annual return submitted for the year 2017-18.	The value of fixed asset as indicated in the annual return appears to be correct.	Nil

9k Scrutiny of The deplym
Annual return on status of
mining mining
machineries machinerie

The deplyment status of mining machineries are furnished in specified columns of the

annual return.

The deplyment The same are found status of during the field visit mining of the area.

Nil

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Details of violations observed during violation pointed out	ng current inspection and compliance position of
Violation observed	Show couse position

Rule NO.

Date : (SAGAR BODRA)

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